

D5638-1 SADDLE OUTBD LH

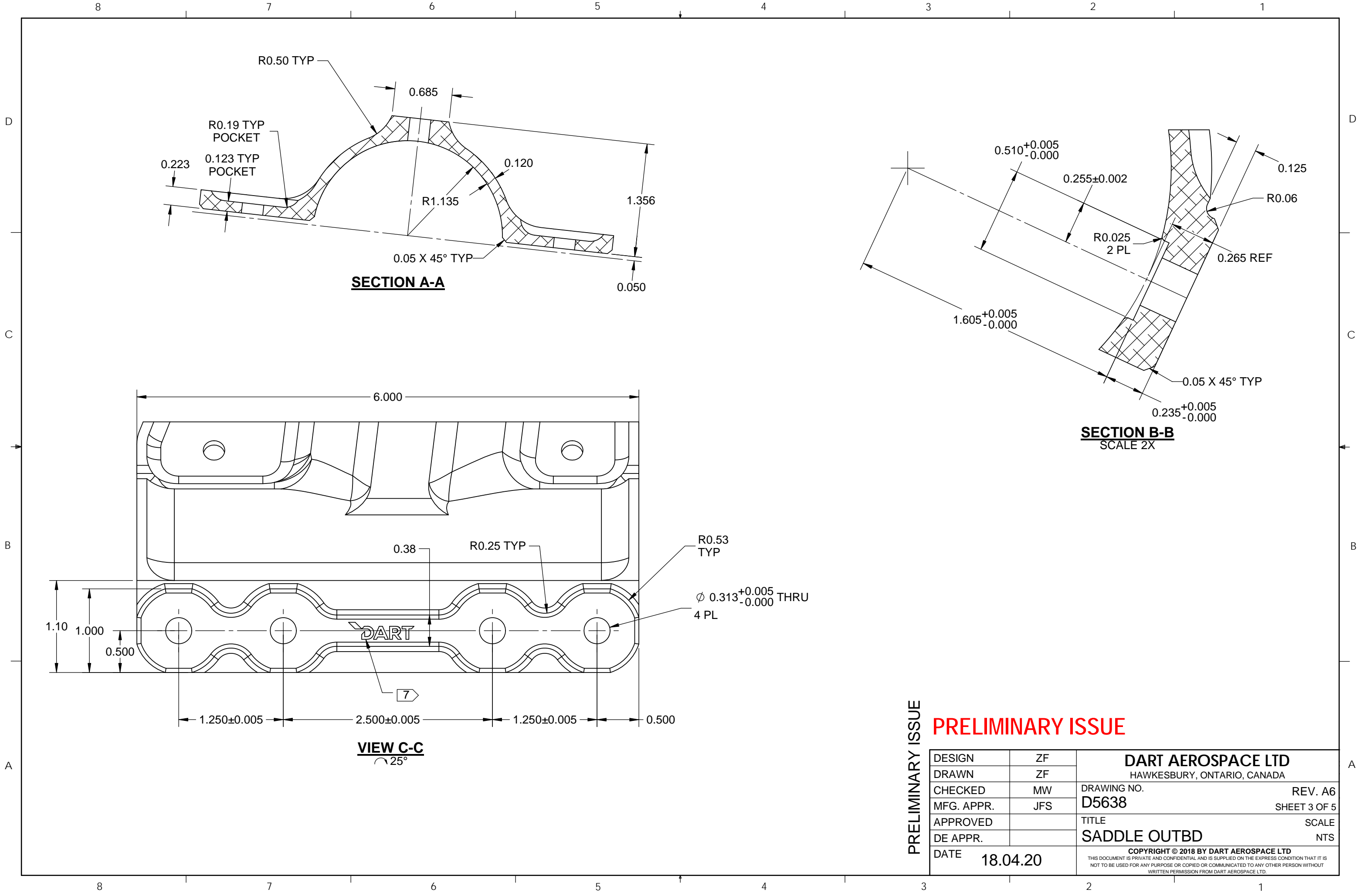
D5638-2 SADDLE OUTBD RH

PRELIMINARY ISSUE

PRELIMINARY ISSUE

DATE18.04.20

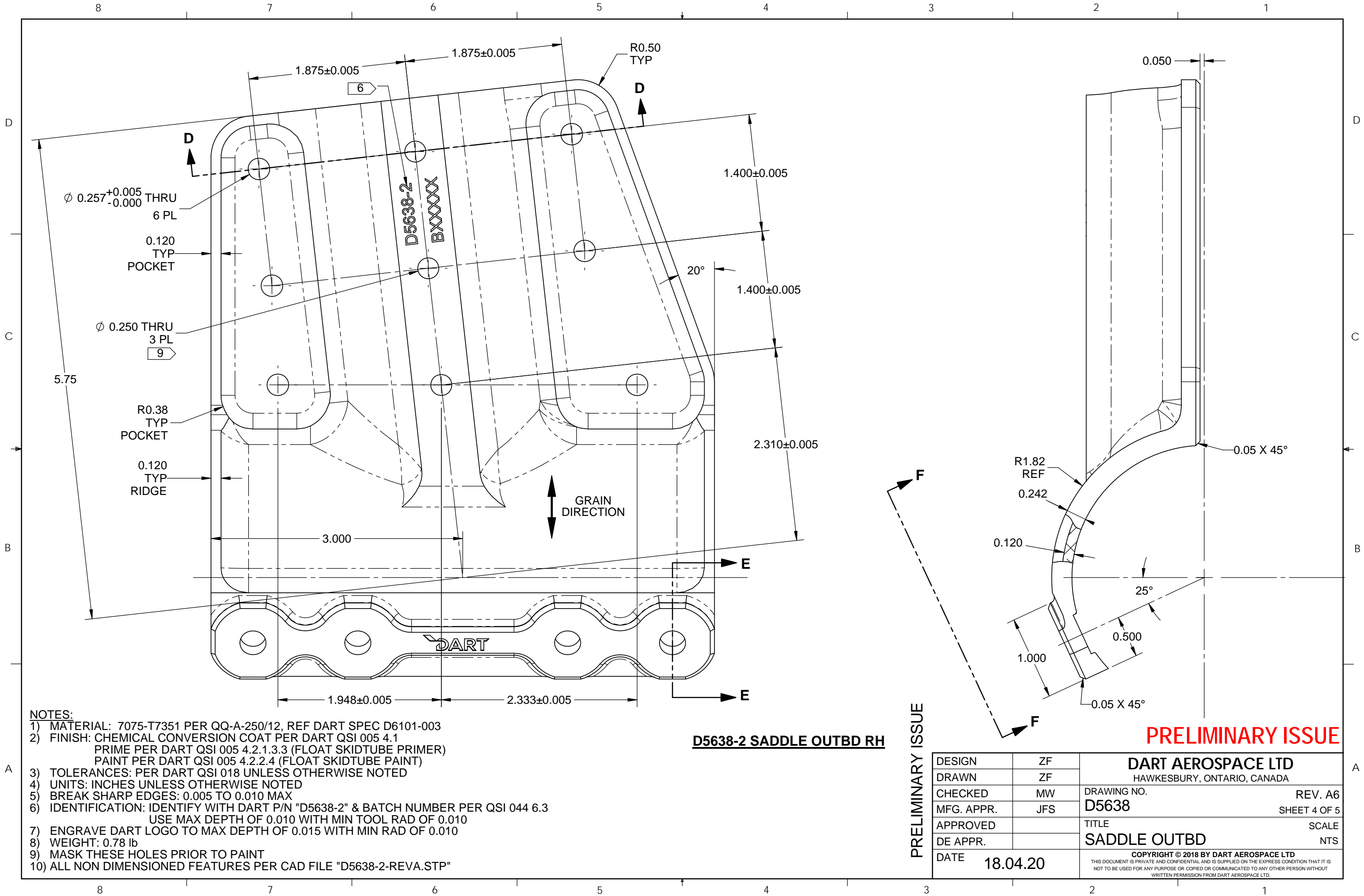
A	NEW ISSUE	ZF	18.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. REV. A6	
MFG. APPR.	JFS	D5638 SHEET 1 OF 5	
APPROVED		TITLE SCALE	
DE APPR.		SADDLE OUTBD NTS	
DATE18.04.20		COPYRIGHT © 2018 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



PRELIMINARY ISSUE

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D5638	REV. A6
MFG. APPR.	JFS		SHEET 3 OF 5
APPROVED		TITLE SADDLE OUTBD	SCALE NTS
DE APPR.			
DATE	18.04.20	COPYRIGHT © 2018 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



- NOTES:
- 1) MATERIAL: 7075-T7351 PER QQ-A-250/12, REF DART SPEC D6101-003
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5638-2" & BATCH NUMBER PER QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 7) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.010
 - 8) WEIGHT: 0.78 lb
 - 9) MASK THESE HOLES PRIOR TO PAINT
 - 10) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5638-2-REVA.STP"

D5638-2 SADDLE OUTBD RH

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D5638	REV. A6
MFG. APPR.	JFS		SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SADDLE OUTBD	NTS
DATE	18.04.20	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

